Lightweight Shock and Type I Vibration Test Report on UPS Model No. PS3200RM for Powerstar Inc. Gaithersburg, MD



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25 February 2014

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25 February 2014	25 February 2014	25 February 2014

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1. PURPOSE OF TEST

The purpose of this test was to demonstrate that the UPS Model No. PS3200RM (herein referred to as the "UPS") complied with the requirements of MIL-S-901D when subjected to a nine (9) blow, Grade A, Class I, Type A, lightweight shock test and with the requirements of MIL-STD-167-1A when subjected to vibration through the frequency range of 4 Hz through 33 Hz in each of the three (3) major axes.

Mounting Location: Hull Mounting Plane: Base

Mounting Orientation: Unrestricted

2. TESTED FOR

Powerstar Inc. 9073 Shady Grove Gaithersburg, MD 20877

3. MANUFACTURER'S TYPE OR MODEL NUMBER

UPS

Model Number PS3200RM Serial Number 02101401T

4. SPECIFICATIONS

4.1 MILITARY

MIL-S-901D (NAVY) Military Specification, Shock Tests, H.I. (High Impact); Shipboard Machinery, Equipment and Systems, Requirements for, dated 17 March 1989

MIL-STD-167-1A (SHIPS) Military Standards Mechanical Vibrations of Shipboard Equipment, dated 2 November 2005

4.2 POWERSTAR INC.

Purchase Order Number 12481

Brochure, Powerstar PS3200rm2u, True online 2KVA/1800W (19.7" deep), undated

Image, Powerstar Inc. PS3200rm2u Stainless Steel, undated

5. NUMBER OF ITEMS TESTED

One (1) UPS

6. SECURITY CLASSIFICATION OF ITEMS

Unclassified

7. DATE TESTS COMPLETED

Shock: 12 February 2014 Vibration: 18 February 2014

8. TEST CONDUCTED BY

NU Laboratories 312 Old Allerton Road Annandale, NJ 08801 (NAVY Certified Shock Test Facility by NAVSEA INST 9491.1C)

9. TEST WITNESS

Mike Taglia, Powerstar Inc. representative

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10. ABSTRACT

The UPS was subjected to a nine (9) blow lightweight shock test in accordance with the referenced test specifications. Visual inspections, performed after each shock blow, revealed discrepancies. Refer to Section 12 for additional information.

The UPS was subjected to vibration through the frequency range of 4 Hz to 33 Hz in each of the three (3) major axes, in accordance with the referenced test specifications. Visual inspections, performed after each axis of vibration, revealed no discrepancies. Refer to Section 13 for additional information.

11. LABORATORY CONDITIONS

Ambient Temperature: 68°F Relative Humidity: 21%

Atmospheric Pressure: 30.28 in. Hg

Note: cited conditions are averages of all laboratory conditions recorded throughout testing

12. LIGHTWEIGHT SHOCK TEST DESCRIPTION

12.1 ACCEPTANCE CRITERIA

Acceptance criteria were in accordance with paragraph 3.1.10.1 of MIL-S-901D. In addition, the UPS, portions thereof, or the contents of the UPS shall not come adrift or otherwise cause a condition which may create a hazard thereby, causing possible damage to Grade A equipment or injury to personnel operating or manning Grade A equipment.

12.2 PRE-TEST INSPECTION

Upon receipt, a visual inspection performed on the UPS revealed no obvious physical damage or discrepancies. The UPS was weighed and the weights were recorded in the test log. The weight of the UPS was 55.5 pounds.

12.3 TEST SETUP

Fixture 4C, Platform 3 of MIL-S-901D was attached to the lightweight shock machine using six (6) 3/4"-10 Grade 5 bolts, nuts, and washers torqued to 260 ft-lbs. A gasket was placed on the deck of Fixture 4C, Platform 3 of MIL-S-901D. The UPS was placed on the gasket, oriented in the first major axis of test. The UPS was then clamped to Fixture 4C, Platform 3 of MIL-S-901D using three (3) clamps composed of three (3) 1-inch square clamping bars and six (6) 1/2"-13 Grade 5 threaded rods, eighteen (18) washers, and eighteen (18) nuts. Strips of rubber were placed atop the UPS at the three (3) clamping bar locations. Blocking was welded to Fixture 4C, Platform 3 of MIL-S-901D around the UPS to limit lateral movement. The total weight on the anvil table was 346 pounds. Refer to Table 1 for a breakdown of the test weights.

UPS 55.5 lbs.

Mounting Hardware 3 lbs.

Three (3) 1-inch Square Clamping Bars 5 lbs.

Fixture 4C, Platform 3 of MIL-S-901D 186 lbs.

One (1) Set of Standoff Channels 83 lbs.

Mounting Hardware 13.5 lbs.

Total Weight on Anvil Table, Fixture 4C, Platform 3 of MIL-S-901D 346 lbs.

Table 1: Lightweight Shock Test Weights

The UPS was supplied with 120 VAC, 1-phase, 60 Hz and energized. A light was used as a load to determine if the UPS was functional. The Powerstar representative placed the UPS in the operational condition and directed that shock testing commence. Refer to Figures 1 and 5 for photographs of the shock test setup.

12.4 TEST CONDITIONS

Throughout shock testing, the UPS was energized with 120 VAC, 1-phase, 60 Hz.

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12.5 BLOW #1

- 12.5.1 Conditions: Front-to-Back Axis, 1' hammer height
- 12.5.2 Observations: A post-blow visual inspection revealed that the bypass cover had become detached but was still located near the switch. Refer to Figure 2 for a photograph. No additional obvious physical damage or discrepancies were noted.
- 12.5.3 Action: The clamp hardware was retightened. Testing was continued.

12.6 BLOW #2

- 12.6.1 Conditions: Front-to-Back, 3' hammer height
- 12.6.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.6.3 Action: Testing was continued.

12.7 BLOW #3

- 12.7.1 Conditions: Front-to-Back, 5' hammer height
- 12.7.2 Observations: A post-blow visual inspection revealed that the UPS had switched to battery mode and the 120 g breaker had moved down. The Powerstar representative pulled the breaker back up; refer to Figure 3. The UPS reverted from battery mode to AC mode. It was noted that the UPS maintained the load at all times. It was further noted that the battery cover was bent; refer to Figure 4. No additional obvious physical damage or discrepancies were noted. The UPS was noted to operate without discrepancy.
- 12.7.3 Action: Testing was continued.

12.8 BLOW #4

- 12.8.1 Conditions: Side-to-Side, 1' hammer height
- 12.8.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.8.3 Action: Testing was continued.

12.9 BLOW #5

- 12.9.1 Conditions: Side-to-Side, 3' hammer height
- 12.9.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.9.3 Action: Testing was continued.

12.10 BLOW #6

- 12.10.1 Conditions: Side-to-Side, 5' hammer height
- 12.10.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.10.3 Action: Testing was continued.

12.11 BLOW #7

- 12.11.1 Conditions: Top-to-Bottom, 1' hammer height
- 12.11.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.11.3 Action: Testing was continued.

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12.12 BLOW #8

- 12.12.1 Conditions: Top-to-Bottom, 3' hammer height
- 12.12.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or other discrepancies.
- 12.12.3 Action: Testing was continued.

12.13 BLOW #9

- 12.13.1 Conditions: Top-to-Bottom, 5' hammer height
- 12.13.2 Observations: A post-blow visual inspection revealed that the breaker previously noted to move after Blow #3 had again moved down. The UPS did not switch to battery mode. It was further noted that the UPS became de-energized. Refer to Figure 6 for photographs. The Powerstar representative noted that the UPS had failed.
- 12.13.3 Action: The Powerstar representative restarted the UPS, which was noted to then become energized. The representative requested that Blow #9 be repeated.

12.14 BLOW #9 - REPEAT BLOW

- 12.14.1 Conditions: Top-to-Bottom, 5' hammer height
- 12.14.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or discrepancies.
- 12.14.3 Action: The Powerstar representative directed that vibration testing commence. Shock testing was complete.

Refer to the Factory Test Records, Figures 2 and 3, and the Shock Test Acceptance Forms, Figures 7 and 8, for additional information.

13. VIBRATION TEST DESCRIPTION

13.1 ACCEPTANCE CRITERIA

Acceptance criteria were in accordance with paragraph 5.1.1 of MIL-STD-167-1A. In addition, acceptability was contingent upon the ability of the UPS to perform its function during and after vibration testing. Minor damage or distortion was permitted during testing, providing such damage or distortion does not in any way impair the ability of the UPS to perform its principal function.

13.2 TEST SETUP

Upon completion of shock testing, the UPS was removed from Fixture 4C, Platform 3 of MIL-S-901D and clamped to a test plate on the vibration machine using four (4) clamps, oriented in the first major axis of test. The UPS was energized with 120 VAC, 1-phase, 60 Hz and placed in the operational condition; no discrepancies were noted. The test load light was attached to the UPS; no discrepancies were noted.

One (1) input accelerometer was attached to the test plate, oriented in the direction of vibration, to record the vibration input and one (1) response accelerometer was attached to the forward right corner on top of the UPS to aid in the detection of response prominences. Refer to Table 2 for the accelerometer locations. Refer to Figures 9 through 11 for photographs of the vibration test setups.

Table 2: Accelerometer Locations

Channel 1 (Input)	Test Plate
Channel 2	Forward Right Corner, Top of UPS

13.3 TEST CONDITIONS

Throughout vibration testing, the UPS was energized with 120 VAC, 1-phase, 60 Hz.

Note: NU Laboratories records peak-to-peak (double amplitude).

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13.4 FIRST MAJOR AXIS OF TESTING - VERTICAL

13.4.1 Exploratory

The UPS was vibrated from 4 Hz through 33 Hz with a vibration input of 0.020 ± 0.004 inches (double amplitude) to determine response prominences. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for approximately fifteen (15) seconds. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 12.

Variable Frequency 13.4.2

The UPS was vibrated from 4 Hz to 33 Hz with input amplitudes as shown in Table 3. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for a period of five (5) minutes. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 12. The UPS was subjected to an operational check; no discrepancies were noted.

Frequency (Hz)	Input Inches (Double Amplitude)
4-15	0.060 ± 0.012
16-25	0.040 ± 0.008
26-33	0.020 + 0.004

Table 3: Variable Frequency Test Amplitudes

13.4.3 Endurance

Since no response prominences were noted, the endurance vibration was performed at the specified upper frequency of 33 Hz with input amplitude as shown in Table 3 for a period of two (2) hours; refer to Figure 12. Upon completion of the two (2) hour dwell, an external visual inspection revealed no obvious physical damage or discrepancies. The UPS was subjected to an operational check; no discrepancies were

13.1 SECOND MAJOR AXIS OF TESTING - FRONT-TO-BACK

13.1.1 **Exploratory**

The UPS was vibrated from 4 Hz through 33 Hz with a vibration input of 0.020 ± 0.004 inches (double amplitude) to determine response prominences. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for approximately fifteen (15) seconds. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 13. The UPS was subjected to an operational check; no discrepancies were noted.

13.1.2 Variable Frequency

The UPS was vibrated from 4 Hz to 33 Hz with input amplitudes as shown in Table 3. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for a period of five (5) minutes. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 13.

13.1.3 Endurance

Since no response prominences were noted, the endurance vibration was performed at the specified upper frequency of 33 Hz with input amplitude as shown in Table 3 for a period of two (2) hours; refer to Figure 13. Upon completion of the two (2) hour dwell, an external visual inspection revealed no obvious physical damage or discrepancies. The UPS was subjected to an operational check; no discrepancies were noted.

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13.2 THIRD MAJOR AXIS OF TESTING - SIDE-TO-SIDE

13.2.1 Exploratory

The UPS was vibrated from 4 Hz through 33 Hz with a vibration input of 0.020 ± 0.004 inches (double amplitude) to determine response prominences. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for approximately fifteen (15) seconds. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 14.

Variable Frequency 13.2.2

The Valve was vibrated from 4 Hz to 33 Hz with input amplitudes as shown in Table 3. The change in frequency was made in discrete intervals of 1 Hz and the vibration was maintained at each frequency for a period of five (5) minutes. No response prominences or other discrepancies were noted. The table input vibration levels and the accelerometer output vibration levels at each frequency were recorded on the Vibration Test Data Sheet, Figure 14.

13.2.3 Endurance

Since no response prominences were noted, the endurance vibration was performed at the specified upper frequency of 33 Hz with input amplitude as shown in Table 3 for a period of two (2) hours; refer to Figure 14. Upon completion of the two (2) hour dwell, an external visual inspection revealed no obvious physical damage or discrepancies.

14. **DISPOSITION OF TEST ITEM**

Upon completion of testing, the UPS was returned to Powerstar Inc.

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Front of the UPS when Energized

Back of the UPS when Energized



Shock Test Setup, Front-to-Back Axis Figure 1



Post-Blow #1, Detached Bypass Cover Figure 2



Post-Blow #3, Breaker Moved Back into Position Figure 3





Post-Blow #3, Bent Battery Cover Figure 4



Shock Test Setup, Side-to-Side and Top-to-Bottom Axes Figure 5



Breaker Switch in the Down Position



Back of UPS; All Lights De-illuminated



Load Light De-illuminated



Front of UPS; All Lights De-illuminated

Post-Blow #9, Bent Battery Cover **Figure 6**

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							PLOS CHURCH SOL	(16009.)
LINE NATION IN	Model No. P.	THE NAME OF SQUEMBET SHOCK TESTED UPS Model No. PS3200 RM		2 RATING NIW YOUTS, DPM CFM ETC.)	W VOLTS, OF	M CFM ETC.)		
				# GAJOR PARTS				
PUMP, STC.			TBSTEOFOR	ADDRESS 307; Galt	5 9075 Stady Grave Galfressoring, MD 20877	Ve. C1.20877	GOV DWG NO.	DENTIFYING #
MOTOR, ETC	ų.		MANUFACTURES	ADDRESS			GOV DWG NO	SENTENBO &
STARTER, ETC.	14		MANUFACTURER	ADDRESS			GOV DV/6 NO.	OBNTEVING #
4. CONTRACT NO	ctno		CONTRACTOR	ADDRESS				
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2	3	Front-to-Back	No damage noted	8	3	Top-to-Bottom	No damage noted	
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d	4	Side-to-Side	No damage noted	George B	5.	Top-46-Bollom	No damage noted	
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Factory Test Record Figure 7

Shock Test Acceptance Form

The item identified be	elow has met the require	ments of MIL-S-901, based	upon:	
	est of the item identified est Extension	below.		
2. Description:	JPS Model No. PS3200F	RM		
Manufacturer: F	Powerstar Inc.			
4. Model/Part No.: N	Model Number PS3200R	М		
5. Size/Capacity:				
6. Drawing No., Revisi	on & Date:			
7. Ship:				
8. Ship System/Service	:			
9a. Qualification Submit	tal Reference Documen	t No., Revision & Date: MIL	-S-901D dated 17 Mar	ch 1989
9b. Shock Test Facility,	Report No., Revision &	Date: NU Laboratories, Rep	ort No. 12069.1 dated	25 February 2014
10. Previous Shock Test	Approval Reference (if t	this form conveys shock tes	t extension approval):	
11. Test Category:	∠ Lightweight	☐ Medium Weight	☐ Heavyweight	☐ Alternate Vehicle
12. Shock Grade:	⊠ A	□В		
13. Equipment Class:	⊠I	□∥	□ I/II	□ III
14. Shock Test Type:	⊠ A	□В	С	
15. Mounting Location:	☐ Deck ☐ Hull	☐ Shell ☐ Frame	☐ Mast ☐ Wett	ed Surface
16. Equipment Mounting	g Plane:			
	⊠ Base □ Top	☐ Front/Face ☐ Other:	☐ Back	
17. Mounting Orientation	of Item Aboard Ship:	☐ Vertical Axis Specified	Restricted:	
18. Remarks/Approval L	imitations:			
19. Approved:				
Equipment Approval	Authorized Signature	Approva	al Activity	Approval Date
Shock Approval Auth	orized Signature	Approva	al Activity	Approval Date

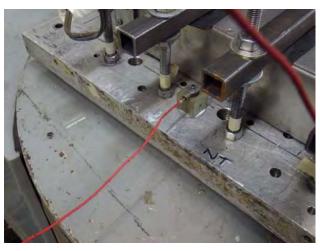
Shock Test Acceptance Form Figure 8

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Vertical Axis, Load Light Illuminated



Channel 1 (Input) Accelerometer, Test Plate



Channel 2 Accelerometer, Right Corner, Top of UPS



Front of the UPS when Energized



Back of the UPS when Energized

Vibration Test Setup, Vertical Axis Figure 9





Front of the UPS when Energized

Back of the UPS when Energized



Vibration Test Setup, Front-to-Back Axis Figure 10





Front of the UPS when Energized

Back of the UPS when Energized



Vibration Test Setup, Side-to-Side Axis Figure 11

		RATORY FR	EQUENCY	VARIA	BLE FREQU	ENCY	VIBRATION TEST DATA SHEET				
Hz	INPUT	CH. 1	CH. 2	INPUT	CH. 1	CH. 2					
4	.020	.020		.060	.059			JOB NO. 1206	9		
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7	.020	.019		.060	. 059				/		
8	.020	.019		.060	.060		1	//			
9	.020	.019		-060	060		1	NU LABOR	ATORIES		
10	.020	.019		.060	.060		312	OLD ALLERTON R	D., ANNANDALE, N.		
11	.020	.020		.000	.001			08801 (908)	713-9300		
12	.020	.020		.060	-061						
13	.020	.020		.060	.061						
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22	.020	.020		.040	040						
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Vibration Test Data Sheet, Vertical Axis Figure 12

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9	.020	.020		.040	.040		33			2 Mrs
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2	.020	.020		.040	040					
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Vibration Test Data Sheet, Front-to-Back Axis Figure 13

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)	200			.060	.060			/	
0	70	020		.060	-060			NU LAB	ORATORIES
1	20	,070		.060	.061		- 312	OLD ALLERTO	ON RD., ANNANDALE, NJ 908) 713-9300
2	20	,021		.060	.060	-	-	00001 (700) 713-9300
2	70	1070	-	.060	.060		-		
	-	050		.060	.060	1			
5	20	,020		.060		-	NO.	TE: RECORDED DA	TA IS DOUBLE AMPLITUDE
	57.10	.020		.040	.060	-			
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		070		040	040		-		
- 1500		070		040	1				
		020		040	.040		-		
107		020		.040	.041		TEST A	RTICLE IDENTIFICA	TION
.07		020		.040	.041			PS	ATION:
		020	-	040			-		
		070		.020	.020		M	N PS7	300RM24
		020		020	.020		-		
107		020		020	.020		TESTED	FOR:	
,62	-	070		020	.020			7.7	1
,02		020		020	.020		1	Powers.	ter
,07		020		020	.020				
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Vibration Test Data Sheet, Side-to-Side Axis Figure 14

LIST OF APPARATUS

Description	Manufacturer	Model No.	Serial No.	Cal. Date	Cal. Due
Thermometer/ Hygrometer	Radio Shack	63-855	006	08/09/13	08/09/14
Barometer	B&K	UZ001	BAR003	04/23/13	04/23/14
Torque Wrench	Utica	TCI-150FRN	MD6973	09/13/13	09/13/14
Shaker	Unholtz-Dickie	T1000-20	357	Funct	ional
Lightweight Shock Machine	New England Trawler	10-T-2145-L-ALT	N/A	Funct	ional
Accelerometer	Endevco	2221D	EY59	07/01/13	07/01/14
Accelerometer	Endevco	2221D	EM03	07/01/13	07/01/14
Charge Amplifier	Endevco	2721B	EW80	05/08/13	05/08/14
Charge Amplifier	Endevco	2721B	EW67	05/08/13	05/08/14
Power Supply	Endevco	4221A	8015	05/08/13	05/08/14
Vibration Controller	Data Physics	DP560	5256	09/06/13	09/06/14
1 Hour Timer	Gra-Lab	165	739	08/30/13	08/30/14
Platform Scale	Fairbanks Morse	1224A	G-511397	01/13/14	01/13/15
Balance Scale	Ohaus	1225	EL-330	01/31/14	01/31/15
25HP Variable Speed Drive	Durapulse	GS3-2025	T425001	Funct	ional

All calibrations are traceable to the National Institute of Standards and Technology. Procedures satisfy the requirements set forth in ANSI-Z540-1 and/or MIL-STD-45662A. Calibration records are on file at NU Laboratories.

All weights and scales are traceable to the State of NJ Office of Weights and Measures (NJSA 51:1-61; NJAC 13:17E-1.2)

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